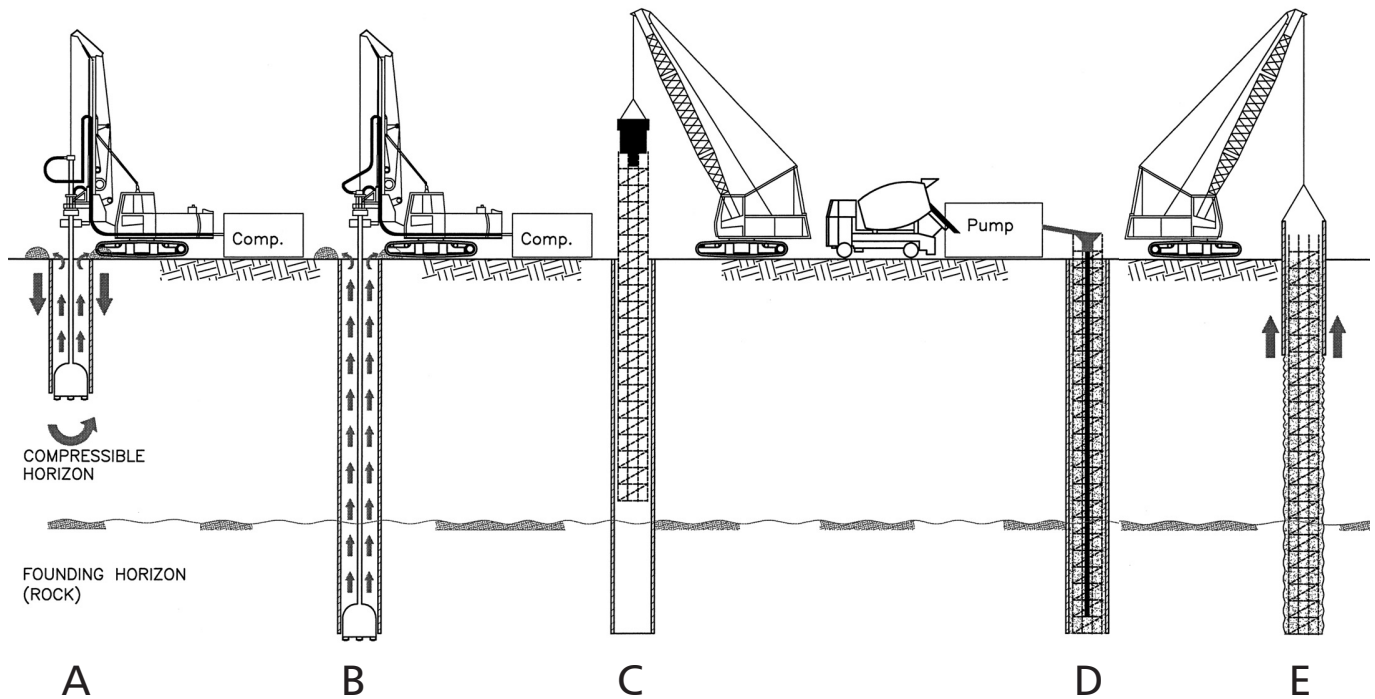


## ROTAPILE INSTALLATION SEQUENCE



- A. Drilling the pile with or without casing using a 'Down The Hole Hammer' (DTH).
- B. The drilling continues until the design founding depth or rock-socket is achieved and the hole is cleaned using air flush.
- C. The reinforcing cage is placed in position.
- D. The pile shaft is concreted or grouted using higher slump concrete / grout or the tremie technique if the pile shaft is filled with water.
- E. The temporary casing is removed once the concreting / grouting operations are completed for unlined piles.